

CAUTION:

- Do not use abrasive or aggressive chemical compounds
- Do not use any solvents, petrol etc

REPAIRS**Repair Kit contains:**

- fabric patches
- ready to use tube of special glue

Conditions Necessary for a Successful Repair:

- hygrometry 60%
- temperature range between 18 and 25 degrees Celsius
- avoid carrying out repairs in direct sunlight or rain

Preparation of Surface to be Glued:

- with the help of an alcohol-based grease remover clean the damaged part of the boat and clean the patch with a soft, clean cloth (Caution do not use any coloured cloth)
- leave to dry for five minutes

BONDING POLYMAR

- spread a thin layer of glue evenly over the clean surfaces of the boat and patch with a brush, leave to dry for two minutes
- apply another thin layer and leave to dry for two minutes. The glue should not stick to the finger when touched

Putting on the patch:

- place the patch firmly on with an object which will not harm the fabric (eg spoon)
- press out any air bubbles which may have formed under the patch

Use of Boat after the Repair:

- do not inflate the boat immediately after gluing
- wait at least 12 hours before exposing the repair to sun or rain

BONDING HYPALON

Spread an even film of glue over the clean surfaces of the boat and patch. Leave until dry, approximately 20-30 minutes.

Putting on the patch:

- place the patch firmly on with an object that will not harm the fabric, (eg spoon) being careful not to form any air bubbles underneath. For maximum adhesion apply hard pressure

Use of boat after repair:

- do not inflate the boat immediately after gluing
- wait at least 12 hours before exposing the repair to sun or rain

CAUTION

Replace the cap on the tube of glue carefully. If properly sealed, it will keep perfectly. Do not leave the tube in the sun or near a surface of heat.

A FEW HELPFUL HINTS

Do not navigate with an under inflated boat. To give your inflatable the rigidity-necessary to perform well you must inflate it to the correct pressure.

If you navigate:

- with an outboard motor of maximum recommended horsepower,
- with a loaded boat,
- in heavy seas,

maximum pressure is essential. To check that your boat is properly inflated, the footpump should press back when you are standing on it, and you should not be able to operate the footpump.